



General

This material shall comply with all details stated in this Specification.

Product Description

Sweet, clean characteristic odour of fresh milled corn grits.

Acceptance Testing

Test Type	Range
Moisture	12-14% (Target 12.5%)
Fat	1.0% db Maximum
Bulk Density	75-80 kg/hl

Particle Size Specifications

Tyler Screen Size	% by Weight
3350µm	15% maximum
2360µm	80% minimum
1700µm	15.0% maximum
Through a 1700µm	1.5% maximum

Particle Size Detailed Requirements

Free Germ	1.0% maximum (w/w)
Unfinished grits	5.0% maximum
Whole kernel	Nil
Damaged grits	0.2% maximum
Foreign material (non-corn)	0.1% maximum
Foreign material (corn based)	0.3% maximum

Additional Tests

Aflatoxin	5ppb maximum
Infestation	Nil

Method and Analysis of Sampling

Shall be in accordance with Corson, Warwick procedures 423, 317, 248, 216

Distribution

General Manager, Production Manager, Laboratory, Shift Millers

Approval

General Manager

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