



### General

This material shall comply with all details stated in this Specification.

### Product Description

Sweet, clean characteristic odour of fresh milled corn grits.

### Acceptance Testing

Test Type	Range
Moisture	11-14% (Target 12.5%)
Fat	0.8% Maximum
Bulk Density	78-85 kg/hl

### Particle Size Specifications

Tyler Screen Size	% by Weight
5600µm	5.0% maximum
4750µm	20-50%
4000µm	45-75% maximum
3350µm	6.0% maximum
Through a 3350µm	1.0% maximum

### Particle Size Detailed Requirements

Discoloured	1/kg max
Damaged	5/kg max
Non-grain	Nil
White Maize	10/kg max
Cob/stalk	5/kg max
Whole kernels	50/kg max
Live insects	Nil
Free Germ	2/kg max
Shell (attached)	105/kg max
Germ (attached)	45/kg max
Other grains	4/kg max

### Additional Tests

Aflatoxin	5ppb maximum
Infestation	Nil

### Method and Analysis and Sampling

Shall be in accordance with Corson, Warwick procedures 423, 317, 248, 216

### Distribution

General Manager, Production Manager, Laboratory, Shift Millers

### Approval

General Manager

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